

Nelson
Mullins



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February 16, 2005

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

In re: Application of Alonzo W. Beasley, Jr.

Title: "MOTOR VEHICLE AIR BAG AND FABRIC FOR USE IN SAME"

Serial No: 10/684,639 Filed: October 14, 2003

Our Ref: 16147/09002 CON

Dear Sir:

The following is being transmitted herewith:

1. Petition to Withdraw the Holding of Abandonment Under 37 C.F.R. § 1.181,
with Exhibits A, B, C

Please charge any deficiency or credit any overpayment required by this action to our deposit account no. 50-1196, for which purpose an extra copy of this transmittal letter is attached.

Very truly yours,

Craig N. Killen
Reg. No. 35,218

I hereby certify that this correspondence and any referenced attachment and/or fee are being deposited with the United States Postal Service as first class mail in an envelope addressed to: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450, on the date listed above.

Martha Boynton

(Typed or printed name of person mailing paper or fee)

(Signature of person mailing paper or fee)

BEST AVAILABLE COPY



PATENT

ATTORNEY DOCKET NO.: 16147/09002 CON

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In Re Application of)
ALONZO W. BEASLEY, JR.) Examiner:
Serial No.: 10/684,639) Singh, Arti R.
Filed: October 14, 2003) Art Unit: 1771
Title: MOTOR VEHICLE AIR BAG AND)
FABRIC FOR USE IN SAME)

PETITION TO WITHDRAW THE HOLDING OF ABANDONMENT
UNDER 37 C.F.R. § 1.181

Mail Stop Petitions
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Dear Sir:

This is in response to a Notice of Abandonment mailed February 3, 2005 in relation to the above-identified application.

A copy of the Notice of Abandonment is attached hereto at Exhibit A.

The Notice of Abandonment was based on Applicant's alleged failure to respond to the Office Action mailed on July 29, 2004. The Office Action set a shortened statutory period for reply three months from its mailing date. Thus, the period for response to the Office Action expired on October 29, 2004, but was extendable through January 29, 2005 with the payment of the fee for a three-month extension of time. Because January 29, 2005 was a Saturday, the final deadline for reply with a three-month extension was Monday, January 31, 2005.

In fact, Applicant mailed a proper response to the Office

Action on January 31, 2005, with payment of the fee for a three-month extension. A copy of the response and all related documents is attached hereto at Exhibit B. The reply included a Certificate of Mailing pursuant to 37 C.F.R. § 1.8.

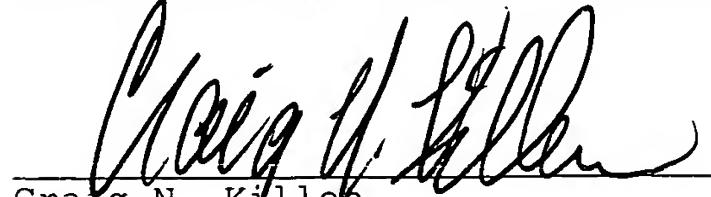
Applicant's amendment was received by the PTO Mail Room on February 3, 2005, as shown by the self-addressed postcard stamped by the PTO Mail Room on that date. A copy of the postcard is attached hereto at Exhibit C.

In view of the foregoing, it is respectfully requested that the holding of abandonment be withdrawn, that the application be reinstated to good standing, and that the application now proceed to further substantive examination by the PTO.

Please charge any deficiency or credit any overpayment required by this action to our deposit account no. 50-1196.

Respectfully submitted,

NELSON MULLINS RILEY & SCARBOROUGH

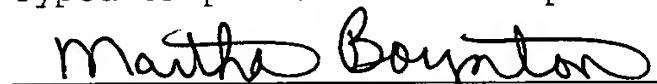


Craig N. Killen
Registration No. 35,218
P.O. Box 11070
Columbia, SC 29211-1070
(803) 255-9382
Fax (803) 255-9103

I hereby certify that this correspondence is being deposited with the United States Postal Service with sufficient postage as First Class Mail under 37 CFR 1.8 and is addressed to: Mail Stop Petitions, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450 on February 16, 2005.

Martha Boynton

Typed or printed name of person mailing paper or fee



Signature of person mailing paper or fee



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE
United States Patent and Trademark Office
Address: COMMISSIONER FOR PATENTS
P.O. Box 1450
Alexandria, Virginia 22313-1450
www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/684,639	10/14/2003	Alonzo W. Beasley JR.	16147/09002 CON	3733
27530	7590	02/03/2005	EXAMINER	
NELSON MULLINS RILEY & SCARBOROUGH LLP				SINGH, ARTI R
P.O. BOX 11070				ART UNIT
COLUMBIA, SC 29211				PAPER NUMBER
				1771

DATE MAILED: 02/03/2005

Please find below and/or attached an Office communication concerning this application or proceeding.



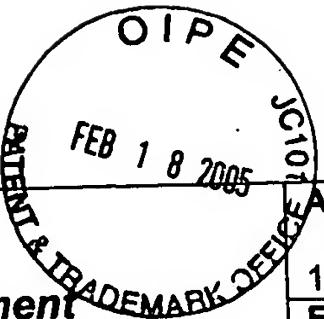
RECEIVED

FEB 10 2005

NELSON MULLINS
COLUMBIA OFFICE

Pet. to Revive
"Docketed for"
03 APR 05

FSE



Notice of Abandonment

Application No.	Applicant(s)
10/684,639	BEASLEY, ALONZO W.
Examiner	Art Unit
Ms. Arti Singh	1771

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--

This application is abandoned in view of:

1. Applicant's failure to timely file a proper reply to the Office letter mailed on 29 July 2004.
 - (a) A reply was received on _____ (with a Certificate of Mailing or Transmission dated _____), which is after the expiration of the period for reply (including a total extension of time of _____ month(s)) which expired on _____.
 - (b) A proposed reply was received on _____, but it does not constitute a proper reply under 37 CFR 1.113 (a) to the final rejection.
(A proper reply under 37 CFR 1.113 to a final rejection consists only of: (1) a timely filed amendment which places the application in condition for allowance; (2) a timely filed Notice of Appeal (with appeal fee); or (3) a timely filed Request for Continued Examination (RCE) in compliance with 37 CFR 1.114).
 - (c) A reply was received on _____ but it does not constitute a proper reply, or a bona fide attempt at a proper reply, to the non-final rejection. See 37 CFR 1.85(a) and 1.111. (See explanation in box 7 below).
 - (d) No reply has been received.
2. Applicant's failure to timely pay the required issue fee and publication fee, if applicable, within the statutory period of three months from the mailing date of the Notice of Allowance (PTOL-85).
 - (a) The issue fee and publication fee, if applicable, was received on _____ (with a Certificate of Mailing or Transmission dated _____), which is after the expiration of the statutory period for payment of the issue fee (and publication fee) set in the Notice of Allowance (PTOL-85).
 - (b) The submitted fee of \$_____ is insufficient. A balance of \$_____ is due.
The issue fee required by 37 CFR 1.18 is \$_____. The publication fee, if required by 37 CFR 1.18(d), is \$_____.
 - (c) The issue fee and publication fee, if applicable, has not been received.
3. Applicant's failure to timely file corrected drawings as required by, and within the three-month period set in, the Notice of Allowability (PTO-37).
 - (a) Proposed corrected drawings were received on _____ (with a Certificate of Mailing or Transmission dated _____), which is after the expiration of the period for reply.
 - (b) No corrected drawings have been received.
4. The letter of express abandonment which is signed by the attorney or agent of record, the assignee of the entire interest, or all of the applicants.
5. The letter of express abandonment which is signed by an attorney or agent (acting in a representative capacity under 37 CFR 1.34(a)) upon the filing of a continuing application.
6. The decision by the Board of Patent Appeals and Interference rendered on _____ and because the period for seeking court review of the decision has expired and there are no allowed claims.
7. The reason(s) below:

Ms. Arti Singh
Primary Examiner
Art Unit: 1771

Petitions to revive under 37 CFR 1.137(a) or (b), or requests to withdraw the holding of abandonment under 37 CFR 1.181, should be promptly filed to minimize any negative effects on patent term.

**Nelson
Mullins**



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January 31, 2005

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

In re: Application of Alonzo W. Beasley, Jr.

Title: "MOTOR VEHICLE AIR BAG AND FABRIC FOR USE IN SAME"

Serial No: 10/684,639 Filed: October 14, 2003

Our Ref: 16147/09002 CON

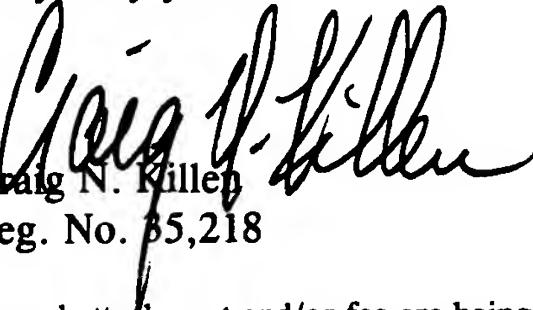
Dear Sir:

The following are being transmitted herewith:

1. Amendment
2. Fee Transmittal for FY 2005
3. Declaration Under 37 CFR 1.131 with Exhibits A-C
4. Statement Under 37 CFR 3.73(b)

Please charge any deficiency or credit any overpayment required by this action to our deposit account no. 50-1196, for which purpose an extra copy of this transmittal letter is attached.

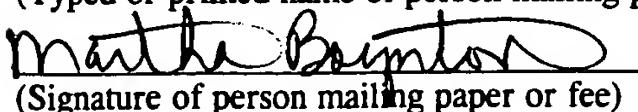
Very truly yours,


Craig N. Killen
Reg. No. 35,218

I hereby certify that this correspondence and any referenced attachment and/or fee are being deposited with the United States Postal Service as first class mail in an envelope addressed to: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450, on the date listed above.

Martha Boynton

(Typed or printed name of person mailing paper or fee)


(Signature of person mailing paper or fee)

The stamp of the U.S. Patent & Trademark Office hereon
acknowledges receipt of the following:

1. Amendment, 2 pages
2. Declaration under 37 CFR 1.131 with Exhibits A-C,
17 pages
3. Statement under 37 CFR 3.73(b)
4. Fee Transmittal for FY 2005
5. Cover letter w/ first class mail certificate

Application of Alonzo W. Beasley, Jr.

Title: Motor Vehicle Air Bag and Fabric for Use in Same

Serial No: 10/684,639 filed: 10-14-03

Dur Ref: 16147/09002 CON

Date: January 31, 2005

(Under the Paperwork Reduction Act of 1995, no person is required to respond to a collection of information unless it displays a valid OMB control number)

Effective on 10/01/2004. Patent fees are subject to annual revision.

FEE TRANSMITTAL For FY 2005

 Applicant claims small entity status. See 37 CFR 1.27TOTAL AMOUNT OF PAYMENT (\$)
980

Complete if Known

Application Number	10/684,639
Filing Date	October 14, 2003
First Named Inventor	Alonzo W. Beasley, Jr.
Examiner Name	Singh, Arti R.
Art Unit	1771
Attorney Docket No.	16147/09002 CON

METHOD OF PAYMENT (check all that apply)

 Check Credit Card Money Order Deposit Account NoneDeposit
Account
Number
50-1196Deposit
Account
Name
Nelson Mullins Riley & Scarborough

The Director is hereby authorized to: (check all that apply)

Charge fee(s) indicated below

Charge fee(s) indicated below, except for the filing fee

Charge any additional fee(s) or underpayments of fee(s) under 37 CFR 1.16 and 1.17

Credit any overpayments

to the above-identified deposit account.

 Other (please identify): _____

WARNING: Information on this form may become public. Credit card information should not be included on this form. Provide credit card information and authorization on PTO-2038.

FEE CALCULATION

1. BASIC FILING FEE

<u>Fee Description</u>	<u>Fee (\$)</u>	<u>Small Entity Fee (\$)</u>	<u>Fee Paid (\$)</u>
Utility Filing Fee	790	395	_____
Design Filing Fee	350	175	_____
Plant Filing Fee	550	275	_____
Reissue Filing Fee	790	395	_____
Provisional Filing Fee	160	80	_____

Subtotal (1) \$ _____

Subtotal (3) \$ **980**

SUBMITTED BY

Signature		Registration No. (Attorney/Agent)	35,218	Telephone (803) 255-9382
Name (Print/Type)	Craig N. Killer			Date Jan. 31, 2005

This collection of information is required by 37 CFR 1.138. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 30 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of
ALONZO W. BEASLEY, JR.

Serial No: 10/684,639

Examiner: Singh, Arti R.

Filed: October 14, 2003

Art Unit: 1771

Title: MOTOR VEHICLE AIRBAG AND
FABRIC FOR USE IN SAME

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

RESPONSE

Dear Sir:

This is a response to the Office Action mailed July 29, 2004 in relation to the above-identified application. Favorable reconsideration and allowance are respectfully requested.

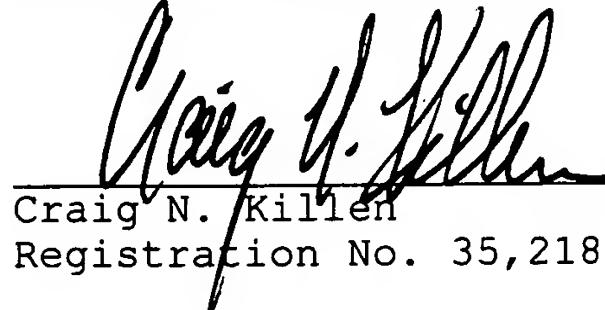
Claims 1-24, 26 and 28 were rejected under 35 U.S.C. § 102(e) as being anticipated by U.S. Pat. No. 6,455,449 to Veiga et al. Claims 25, 27 and 29 were rejected under 35 U.S.C. § 103(a) as being unpatentable over Veiga. Applicant is submitting herewith a Declaration Under Rule 131 indicating that the present invention was made by Applicant prior to the filing date of the Veiga reference. Accordingly, the Veiga reference is not available as prior art under Section 102(e) and withdrawal of the rejection is respectfully requested.

Inasmuch as all outstanding issues raised by the Examiner having been addressed, it is respectfully submitted that the present application, including claims 1-29, is in condition

for allowance, and action to such effect is earnestly solicited. The Examiner is invited to telephone the undersigned should any minor issues remain after consideration of the above amendment, to permit early resolution of same.

Respectfully submitted,

NELSON MULLINS RILEY & SCARBOROUGH



Craig N. Killen
Registration No. 35,218

P.O. Box 11070
Columbia, SC 29211-1070
(803) 255-9382
Fax (803) 255-9103

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

STATEMENT UNDER 37 CFR 3.73(b)Applicant/Assignee Alonzo W. Beasley, Jr.Application No./Barcode #: 10/684,639 Filed/Issue Date October 14, 2003Entitled: Motor Vehicle Air Bag and Fabric for Use in Same

Safety Components Fabric Technologies, Inc. a corporation
 (Name of Assignee) (Type of Assignee, e.g., corporation, partnership, university, government agency, etc.)

states that it is:

1. the assignee of the entire right, title, and interest; or
2. an assignee of less than the entire right, title and interest.
The extent (by percentage) of its ownership interest is _____ %

In the patent application/patent identified above by virtue of either:

A An assignment from the inventor(s) of the patent application/patent identified above. The assignment was recorded in the United States Patent and Trademark Office at Reel 010758, Frame 0187, or for which a copy thereof is attached.

OR

B A chain of title from the inventor(s), of the patent application/patent identified above, to the current assignee as shown below:

1. From: _____ To: _____
The document was recorded in the United States Patent and Trademark Office at Reel _____, Frame _____, or for which a copy thereof is attached.
2. From: _____ To: _____
The document was recorded in the United States Patent and Trademark Office at Reel _____, Frame _____, or for which a copy thereof is attached.
3. From: _____ To: _____
The document was recorded in the United States Patent and Trademark Office at Reel _____, Frame _____, or for which a copy thereof is attached.

Additional documents in the chain of title are listed on a supplemental sheet.

Copies of assignments or other documents in the chain of title are attached.

(NOTE: A separate copy (i.e., a true copy of the original assignment document(s)) must be submitted to Assignment Division in accordance with 37 CFR Part 3, if the assignment is to be recorded in the records of the USPTO. See MPEP 302.08)

The undersigned (whose title is supplied below) is authorized to act on behalf of the assignee.

✓ Stephen B. Dunk

✓ 1-31-05

Signature

Date

✓ Stephen B. Dunk

✓ 864-240-2678

Telephone Number

✓ President

Title

This collection of information is required by 37 CFR 3.73(b). The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of
ALONZO W. BEASLEY, JR.

Serial No: 10/684,639

Examiner: Singh, Arti R.

Filed: October 14, 2003

Art Unit: 1771

Title: MOTOR VEHICLE AIRBAG AND
FABRIC FOR USE IN SAME

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

DECLARATION UNDER 37 CFR 1.131

Dear Commissioner:

I, the individual whose signature appears below, do hereby declare that:

1. I am an officer of Safety Components Fabric Technologies, Inc., owner of the above patent application by virtue of written assignment from the inventor.

2. This application was filed on October 14, 2003, but claims the benefit of application

Serial No. 09/558,766, filed April 26, 2000.

3. I have been advised that all claims of the application have been rejected as being unpatentable over the disclosure of U.S. Patent No. 6,455,449 to Veiga et al. issued on September 24, 2002, and filed on September 3, 1999.

4. The present invention resides in the discovery that urethane-coated airbag fabrics may include a base fabric made from finer denier yarns of alternating deniers which produces a crest and trough pattern on the surface that enhances urethane adhesion.

5. As supported by the factual evidence submitted herewith, the claimed invention was conceived and, on information and belief, was reduced to practice prior to September 3, 1999.

6. The originals of Exhibits A through C discussed hereinafter in detail were all prepared prior to September 3, 1999. Actual dates and prospective customer name have been deleted.

7. As evidenced by Exhibit A, a base fabric of 315d warp and alternating fill of 315d and 210d denier was prepared. This fabric was designated style 4934. The first two pages of Exhibit A make up the request from the inventor for a sample of this fabric. Note that the "endues" of the fabric is indicated to be "airbag." The third page of Exhibit A is a "Sample Specification" for this fabric. The fourth page is a "Warping, Processing, Weaving Order and Headend Ticket" (stamped "Air Bag") for this fabric. After the base fabric was made, it was tested as indicated by the "Certificate of Conformance" forming the last two pages of Exhibit A.

8. Exhibit B indicates that another sample of style 4934 was prepared. This base fabric also had 315d warp and alternating fill of 315d and 210d denier. The first page of Exhibit B is a "Sample Specification" for this fabric. The third page is a "Warping, Processing, Weaving Order and Headend Ticket" (stamped "Air Bag") for this fabric. After the base fabric was made, it was tested as indicated by the "Certificate of Conformance" forming the last two pages of Exhibit B.

9. As evidenced by Exhibit C, a base fabric of 420d warp and alternating fill of 420d and 315d denier was prepared. This fabric, designated style 4951, was requested by the document making up the first two pages of Exhibit C. After the base fabric was made, it was tested as indicated by the "Certificate of Conformance" forming the last two pages of Exhibit C.

10. A style 4934 base fabric was sent to the prospective customer (a coater), whereupon a urethane coating was applied. Satisfactory adhesion levels were reported.

11. I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

SAFETY COMPONENTS FABRIC TECHNOLOGIES, INC.

Signed: Stephen B. Durk

Name: Stephen B. Durk

Title: President

Date: 1-31-05

EXHIBIT A

Printed
PROD. REQ. & COST FORM

TO: FRANCISCO EEDOYA

DATE _____

I. MARKETING

CUSTOMER: _____ CUST. S/# _____ C/R# 10-387

SCFTI S/#: 4934-02 WEAVE: Plain ENDUSE: Air LEVEL 4

GR. (MIN/NOM.)	FIN. (MIN./NOM.)	YES	NO
ENDS/IN: <u>55</u>	<u>6.0</u>	<u>X</u>	—
PICKS/IN: <u>64</u> 60 ⁵⁴ Back	<u>63-65</u>	—	—
WIDTH: <u>75-76</u>	<u>69.5-70.5</u>	HI. TEN REQD	—

WARP: 315 / 144 T-447 AK20 OLD/NEW

FILL: 315 / 144 / T-447 AK20 (duo Bath) (PICK = PEARL) ²⁸³ OLD/NEW
210/68/R-20 DuPont Nylon

SCFTI PROCESS:

GREIGE	CUT LENGTH RANGE	<u>500 yds.</u>
HEATSET IN THE GR.	MIN PC. LENGTH	<u>200</u>
SCOUR & HEATSET	SPlices ALLOWED	<u>yes.</u>
APPLY & FINISH	PACKAGING	<u>in foil</u>

DESCRIBE FINISH: _____ FINISH CODE: 9036

CFM RANGE: NA CUST. SPEC # TBD. DATED: _____
COPY OF CUST. SPEC ATTACHED _____ (TEST REQ. Y/N) (CERT REQ Y/N)
DEPT#:

II. TECHNICAL

TYPE LOOM: Dornier MULTIPLE PICKS - YES/NO EQUIVALENT PICKS: N/A
YARDS PER BEAM: 41.2 (WARP IN PLANT & NEW YARNS ONLY)

CONST. IN LOOM: REED WIDTH: 41.2 SLEY: 52.0 OFF LM PICKS: 64.0

WARP: 315 / 144 T-447 AK20

FILLING: 315 / 144 T-447 AK20 ^{PICK = PEARL}
WARP YDS/LB: 14.150 FILLING YDS/LB: 14.150 = 315 / 2.250 = 210 duw.

EST. WARP CONTRACTION: 5%

REMARKS: sample factor -

SIGNATURE: DATE: _____

PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)

<u>PREPARATION</u>	<u>WEAVING</u>	<u>FINISHING</u>	<u>FINAL</u>	<u>TESTING</u>
<u>WINDING</u>	<u>DORNIER</u>	<u>BATCH</u>	<u>SLIT</u>	<u>INTERNAL</u>
<u>TWISTING (IN/OUT)</u>	<u>SULZER</u>	<u>SCOUR</u> JIG/CONT.	<u>INSPECT</u>	<u>CUST. LOT</u>
<u>WARPING (IN/OUT)</u>		<u>CAN DRY</u>	<u>PAC</u>	<u>NONSTD.</u>
<u>(BLOCK/TRANS.)</u>		<u>CONTACT HT SET SHIP</u>		<u>PPAP</u>
<u>BEAMING/SLASHING</u>		<u>CALENDER/TENTER</u>		<u>ANNUAL</u>
				<u>QUAL.</u>

III. ENGINEERING

LOOMS/WEAVER: _____ OTHER: _____

IV. COST DEPARTMENT

DATE FWDED: _____

YDS/LOOM 120 HRS.	TARGET CONTRIBUTION LOOM/WK	FAB. WT.	OZ./SQ. YD.
COST: VAR./YD:	FX/YD:	B/E/YD:	MIN. YD: TAR.YD:

YARN PRICE: WARP: FILL: _____

SPECIAL INSTRUCTIONS: _____

DISCLAIMERS/COMMENTS: _____

A. has adhesion problem with low tensile after
630 D.

B. Run this as pattern 02.

C. Pick insertion should be 1/1 and 1. of our filling
yarns see front.

D. low twist on every yarn.

E. This is check ONLYSUBMITTED BY K. Baetz DATE: _____APPROVED BY MARKETING MGR. Tom Lang Jr. M. Shunk DATE: _____APPROVED BY DIR. TECH. SVCS K. Baetz DATE: _____REJ. APPR. TECH. SERV. MGR. K. Baetz DATE: _____APPROVED BY MFG. REF. COMM. K. Baetz DATE: _____FORWARD TO: _____ OR _____ CC: J. ANDERSON S. DUERK
J. UNDERWOOD D. HARVELL

SAFETY COMPR. YNTS FABRIC TECHNOLOGIES, INC.

**STYLE M YR LISTING
Sample Specification**

Style: W4934-0002-9026

Level: IV

Description:	315.210 .60 x 64 Low Warp tension 6 harness and 6 banks of drop wires, 716 air space reed	U/M:	YD	Status:	ACT
Fabric:	DUPONT T-6.6 nylon	Department no:	10	Product code:	89 Airbag - driver uncoated
Weave:	Plain	Loos type:		Primary customer:	Dornier general / VARIOUS
	PICK AND PICK WITH 2 PLIING YARNS	Requested by:	L. BEASLEY		
Face:	Either	Reed width:	81.21		
Weave out (yds):	500 Weave picks/inch: 64.00	Dents/inch:	26.000		
Edges:	Heat slit at loom	Ends/dent:	2		
Type size:	BP-44C-41 SOLIDS IN SIEVE BOX, 14 STRETCH ON SLASHING	Hley count:	52.000		
Other:	1 end 420/68 dk.blue polyton 24 ends frrop left side at slasher	No. ends:	4.224		
Warp yarn code:	R0011538	Supplier:	ACORDIS INDUSTRIAL FIBERS		
Description:	315/144 T-447 HERR-S ACORDIS SCOTTSBORO NYLON				
Twist:	Airbag Seams				
Merge:	None				
Fill yarn code:	R0011539	Supplier:	ACORDIS INDUSTRIAL FIBERS		
Description:	315/144 T-447 HERR-S ACORDIS SCOTTSBORO NYLON				
Twist:	Airbag Tubes				
Merge:	None				
Packaging:	See final inspection instructions	Hold code:	02		
Grading:	See final inspection instructions	Putup code:	11 Roll Goods		
Purpose:	nylon coating fabric (air bag)	Part wt:			
Tube size:	See final inspection instructions	CRM code:			
Std wt (yds/lb):	1.59	Width (in):	76.00	Min	70.50
Height (lbs/yd):	0.628	Count (W x P):	55 x 64	Max	70.00
Allow dev %:	3.00	Wt (oz/sqyd):	4.71	Count (W x P):	63 x 64
				Wt (oz/sqyd):	4.93
Comments:	As c/r #10-307 var. W4934-01	Current rev:	000	By:	Tk
		Revision date:	05/25/1999		
				original	

FILLING YARN #2
R001 1610 210/68 R20 T-729 TUBES FROM DUPONT

WARPING ORDER

F-1017 11/96

(RE: QMS - 102)

SAFETY COMPONENTS FABRIC TECHNOLOGIES, INC. - DUNEAN PLANT - 80

WARPING, PROCESSING, WEAVING ORDER AND HEADEND TICKET

STYLE: W-4934 EXP.-2 TYPE CLOTH: NYLON COATING AIR BAGS DATE: _____

NO. BEAMS:	REED SPREAD:	DENT REED:	ENDS DENT:	TOTAL DENTS:	SLEY:	SHAFTS:
<u>1</u>	<u>81.23"</u>	<u>26.00</u>	<u>2</u>	<u>2156*</u>	<u>52.00</u>	<u>8</u>

DRAW: STRAIGHT WEAVE: PLAIN EST %: 8% TYPE: DORNIER DIST. BTWN:
 BODY: SELV BM. HEAD: 81.75"
 DEPT.: 10 ENDS: 4224 ENDS: 1 TOTAL ENDS: 4225
 SELVAGE: -- 1 END 420/68 DEN. DARK BLUE NYLON - HEAT SLIT AT LOOM WEIGHT PER YARD: .0001

FILLING A: 315/144/T-447 AKZO SCOTTSBORO NYLON PICKS: 32 WT/YD: .1859
 (14,160)

FILLING B: 210/68/R-20 DUPONT NYLON PICKS: 32 WT/YD: .1305
 *INCLUDES 22 DENTS EACH SIDE FOR CATCH CORD, LENO, ETC. (21,250)

FILLING C: _____ PICKS: _____ WT/YD: _____

WARP A: 315/144/T-447 AKZO SCOTTSBORO NYLON NO. ENDS: 4224 WT/YD: .3245
 NO TINT - NO CUT MARKS (14,150)

WARP B: -- ADDED AT SLASHER 24 ENDS FROM LEFT NO. ENDS: _____ WT/YD: _____
 EDGE AT SLASHER

WARP C: _____ NO. ENDS: _____ WT/YD: _____

WARPING LAYOUT

MAY ALSO BE WARPED AS BELOW:

12 - BMS @ 0 352 0 - BMS @ SELV. BODY A SELV. SELV. BODY SELV.

- BMS @ SELV. BODY A SELV. - BMS @ SELV. BODY SELV.

- BMS @ SELV. BODY SELV. - BMS @ SELV. BODY SELV.

FOR HEADEND TICKET:

GREIGE WIDTH	EST. WEIGHT	ACT.% CONT	GROUND COUNT	OVERALL COUNT:
-----------------	----------------	---------------	-----------------	-------------------

ISSUED BY: FRANCISCO BEDOYA Francisco DATE: _____

CONTRACTOR, BURTON, REESE, HALEY, HAVER, B.JAMES, D. ROBBINS, WEAVE ROOM, J. GLENN
 D-10 R. DEATHERAGE (3), FRANCISCO BEDOYA (3) D-10

CERTIFICATE OF CONFORMANCE

PAGE 1 OF 2

MANUFACTURER: Safety Components Fabric Tech. Inc.
 Duemel Plant
 Greenville, SC

TEST CONDITIONS: 72°F / 65% R.H.

CUSTOMER ID:

MATERIAL: 84934-02-9026

LOT: 20699

TEST DATE:

SPECIFICATION: TBD

Piece No. Sample No.	8661T			Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
GRAB TENSILE WARP	477	0	0	Min:	Pounds	ASTM-D-5034
	389	0	0	Min:	Pounds	ASTM-D-5034
ELONGATION WARP	42	0	0	Min: Max:	Percent	ASTM-D-5034
	44	0	0	Min: Max:	Percent	ASTM-D-5034
TORSION TEAR WARP	27	0	0	Min:	Pounds	ASTM-D-2261
	26	0	0	Min:	Pounds	ASTM-D-2261
TRAPEZOID TEAR WARP	0	0	0	Min:	Pounds	ASTM-D-4533
	0	0	0	Min:	Pounds	ASTM-D-4533
SERRICAGE WARP	1.56	0.00	0.00	Max:	Percent	1 HR @ 300°F
	0.00	0.00	0.00	Max:	Percent	1 HR @ 300°F
FLAMMABILITY	0.0	0.0	0.0	Max:	IN/MIN	FMVSS-302
BOD				Max:	Percent	
RDS				Max:	Percent	
WEIGHT	5.14	0.00	0.00	Min: Max:	OZ/IN2	ASTM-D-3776
WIDTH	70.0	0.0	0.0	Min: Max:	INCHES	ASTM-D-3774
ENDS	59.4	0.0	0.0	Min: Max:	EPI	ASTM-D-3775
PICKS	63.4	0.0	0.0	Min: Max:	PPI	ASTM-D-3775
BODY THICKNESS	.010	0.000	0.000	Min: Max:	Inches	ASTM-D-1777
DYNAMIC AIR PERM ADAP				Min: Max:	m/sec	T.B.D.
				Min: Max:		T.B.D.

Material: W4934-02-9026

Lot: 20699

Page 2 of 2

Piece No. Sample No.				Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
MULLEN BURST TEST				Min:	PSI	ASTM-D-3786
pH	7.5			Min: Max:	pH units	FIM 191
EXTRACTABLES (%)	.2			Max:	Percent	JPS 701
DYE STAIN	5			Min: 4	AATCC COLOR UNITS	JPS 701
AIR PERMEABILITY	0.00	0.00	0.00	Min: Max:	CPM	ASTM-D-737
CANTILEVER STIFFNESS WARP	0.0	0.0	0.0	Min: Max:	MG/CM2	ASTM-D-4032
	0.0	0.0	0.0	Min: Max:	MG/CM2	ASTM-D-4032
CIRCULAR BEND WARP	.700	0.000	0.000	Min: Max:	Pounds	ASTM 4032
	.700	0.000	0.000	Min: Max:	Pounds	ASTM 4032

I certify that the above tests were performed under my supervision in accordance with specification test requirements and that the reported test results are true, valid, and applicable to the samples tested. Test results as shown are within the acceptance limits for the parameters of the above material specifications except as noted with an asterisk (*).

ROBERT M. BOLOCHE LAB DIRECTOR
(864) 240-2624

P-1065 (5/96)

[MI-2021]

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PERMISSION OF THE ORIGINATOR.

INFORMATION ONLY

EXHIBIT B

PFTY COMP/C VTS FABRIC
CHRONOLOGIES, INC.

STYLE #10 LISTING
Sample Specification

type:	W334-0001-9026	Level:	IV			
description:	315 60 x 64 Accordis Low Warp tension 8 harness and 6 back of drop wires. 71st air space read	status:	ACT	department no:	10	
fabric:	Dupont t-6.6 nylon	product code:	89	Airbag - driver uncoated		
weise:	Plain	locus type:		Dormier general		
MATERIALS LOTS	PICK AND PICK WITH 2 PILLING YARNS	primary customer:				
		requested by:	L. BRASLEY			
age:	Either	width:	61.23			
weise cut (yds):	200	Denier/picks/inch:	26.000			
edges:	Hear slit at locus	Ends/dent:	2			
type size:	BP-44C-48 SOLIDS TN SIRE BOX, 14 STRETCH OR SLASHING	Slay count:	52.000			
ther:	1 end 420/88 dk. blue nylon 24 ends from left side at slasher	No. ends:	4,224			
arp yarn code:	RHML518	Supplier:	ACORDIS INDUSTRIAL FIBERS			
description:	315/144 T-447 HTR-6 Accordis Scottsdale Nylon	Hold code:	02			
weise:	Airbag Boxes	Putup code:	11 Roll Goods			
	None	Tare wt:				
		CPI code:				
all yarn code:	RHML519	See final inspection instructions				
description:	315/144 T-447 HTR-6 Accordis Scottsdale Nylon	See final inspection instructions				
weise:	Airbag Tubes	nylon coating fabric (Air bag)				
	None	See final inspection instructions				
ackaging:						
rating:						
purpose:						
use size:						
comments:	All o/r #10-407 as W4934-02	Current rev:	000			
		Revision date:	08/10/1999			
		By:	TK			
		ORIGINAL				
td wt (yds/lb):	1.59	Width (in):	75.50	Min	69.50	Target
eight (lbs/yd):	0.628	Count (W x H):	54 x 63	Max	70.50	70.00
lace dev %:	3.00	Wt (oz/syd):	4.71	55 x 64	62 x 66	60 x 64
				Stt (oz/syd):	4.93	4.93

PILLING YARN #2
ROLL #051 210/72 T-447 HTR TUBES FROM ACORDIS, 1001 NCDO

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015 (12/97)

(Q12-102, 102)

WARPING ORDER

F-1017 11/96

(RE: QMS - 102)

SAFETY COMPONENTS FABRIC TECHNOLOGIES, INC. - DUNEAN PLANT - 80

WARPING, PROCESSING, WEAVING ORDER AND HEADEND TICKET

STYLE: W-4934 EXP.3

TYPE CLOTH: NYLON COATING AIR BAGS

DATE: _____

NO. BEAMS:	REED SPREAD:	DENT REED:	ENDS DENT:	TOTAL DENTS:	SLEY:	SHAFTS:
<u>1</u>	<u>81.23"</u>	<u>26.00</u>	<u>2</u>	<u>2158"</u>	<u>52.00</u>	<u>8</u>

DRAW: STRAIGHT	WEAVE: PLAIN	EST % CONT: 8%	TYPE LOOM: DORNIER	DIST. BTWN BM. HEAD: 81.75"
			SELV ENDS: 1	TOTAL ENDS: 4225
DEPT.: 10	ENDS: 4224			WEIGHT PER YARD: .0001

SELVAGE: ** 1 END 420/68 DEN. DARK BLUE NYLON - HEAT SLIT AT LOOM

FILLING A: 315/144/T-447 AKZO SCOTTSBORO NYLON PICKS: 32 WT/YD: .1859
(14,150)FILLING B: 210/72/R-20 ACORDIS 100% T-447 HRT FROM AKZO PICKS: 32 WT/YD: .1305
*INCLUDES 22 DENTS EACH SIDE FOR CATCH CORD, LENO, ETC. (21,250)

FILLING C: _____ PICKS: _____ WT/YD: _____

WARP A: 315/144/T-447 AKZO SCOTTSBORO NYLON NO. ENDS: 4224 WT/YD: .3245
NO TINT - NO CUT MARKS (14,150)WARP B: ** ADDED AT SLASHER 24 ENDS FROM LEFT NO. ENDS: _____ WT/YD: _____
EDGE AT SLASHER

WARP C: _____ NO. ENDS: _____ WT/YD: _____

WARPING LAYOUT

MAY ALSO BE WARPED AS BELOW

AIR BAG

12 - BMS @	0	352	0
	SELV.	BODY A	SELV.

- BMS @	SELV.	BODY	SELV.
- BMS @	SELV.	BODY	SELV.
- BMS @	SELV.	BODY	SELV.

FOR HEADEND TICKET:

GREIGE WIDTH	EST. WEIGHT	ACT.% CONT	GROUND COUNT	OVERALL COUNT:
-----------------	----------------	---------------	-----------------	-------------------

ISSUED BY: FRANCISCO BEDOYA DATE:cc: BEASLEY, BURTON, REESE, HALEY, HAVER, B.JAMES, D. ROBBINS, WEAVE ROOM, J. GLENN
D-10 R. DEATHERAGE (3), FRANCISCO BEDOYA (3) D-10

CERTIFICATE OF CONFORMANCE

TEST CONDITIONS: 72°F / 65% R.H.

MANUFACTURER: Safety Components Fabric Tech. Inc.
 Duncan Plant
 Greenville, SC

CUSTOMER ID:

INFORMATION ONLY

MATERIAL: W4934-03-9026

LOT: 21138

TEST DATE:

SPECIFICATION: TSD

Piece No. Sample No.	17530	17540		Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
GRAB TENSILE WARP	450	442	0	Min:	Pounds	ASTM-D-5034
	379	389	0	Min:	Pounds	ASTM-D-5034
ELONGATION WARP	38	38	0	Min: Max:	Percent	ASTM-D-5034
	39%	40%	0	Min: Max:	Percent	ASTM-D-5034
TONGUE TEAR WARP	28	27	0	Min:	Pounds	ASTM-D-2261
	27	27	0	Min:	Pounds	ASTM-D-2261
TRAPEZOID TEAR WARP	0	0	0	Min:	Pounds	ASTM-D-4533
	0	0	0	Min:	Pounds	ASTM-D-4533
SHRINKAGE WARP	1.56	1.56	0.00	Max:	Percent	1 HR @ 300°F
	.31	.31	0.00	Max:	Percent	1 HR @ 300°F
FLAMMABILITY	0.0	0.0	0.0	Max:	IN/MIN	FMVSS-302
BOR	.31	.50		Max:	Percent	
BIAS	.75	.75		Max:	Percent	
WEIGHT	5.02	4.99	0.00	Min: Max:	OZ/YD ²	ASTM-D-3776
WIDTH	70.5	71.0	0.0	Min: Max:	INCHES	ASTM-D-3774
ENDS	58.3	58.3	0.0	Min: Max:	KPI	ASTM-D-3775
PICKS	62.6	62.5	0.0	Min: Max:	PPI	ASTM-D-3775
BODY THICKNESS	.010	.010	0.000	Min: Max:	Inches	ASTM-D-1777
DYNAMIC AIR PERM ADAP				Min: Max:	mm/sec	T.B.D.
				Min: Max:		T.B.D.

Page 2 of 2

Material: M4934-03-9026

lot: 21138

Piece No. Sample No.	17530	17540		Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
MAXIMUM BURST STP				Min:	PSI	ASTM-D-3786
pH	7.1	6.8		Min: Max:	pH units	FIM 191
EXTRACTABLES (%)	.5	.6		Max:	Percent	JPS 701
DYE STAIN	5	5		Min: 4	NAPCC CHECK UNITS	JPS 701
AIR PERMEABILITY	2.04	2.00	0.00	Min: Max:	CPM	ASTM-D-737
CANTILEVER STIFFNESS WARP	0.0	0.0	0.0	Min: Max:	MG/CM2	ASTM-D-4032
	0.0	0.0	0.0	Min: Max:	MG/CM2	ASTM-D-4032
CIRCULAR BEND WARP	.800	.800	0.000	Min: Max:	Pounds	ASTM 4032
	.800	.800	0.000	Min: Max:	Pounds	ASTM 4032

I certify that the above tests were performed under my supervision in accordance with specificatia test requirements and that the reported test results are true, valid, and applicable to the samples tested. Test results as shown are within the acceptance limits for the parameters of the above material specifications except as noted with an asterisk (*).

ROBERT W. BOLCOMBE LAB DIRECTOR
(864) 240-2624

T-1065 (5/96)

[WI-2021]

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INFORMATION ONLY

EXHIBIT C

11-38 AM
PROD. REQ. & COST FORM

DATE _____

TO: FRANCISCO BEDOYA

I. MARKETING

CUSTOMER: _____

SCFTI S/#: 48355

CUST. S/# _____

C/R# 10-386

WEAVE: Plain

ENDUSE: Fibeg

LEVEL 4

GR. (MIN/NOM.)

FIN. (MIN./NOM.)

YES NO

ENDS/IN: 41-43

44-

WARP SIZE OK

PICKS/IN: 48-50

49

SPUN YARN TINT

WIDTH: 69.5-70.5

65-66

HI. TEN REQD

WARP: 420/68/820 Nylon Dupont T743

OLD/NEW

FILL: 420/68/1220 Nylon Dupont T743 (1/2)

OLD/NEW

315/96/820 Nylon Dupont T729 (1/2)

SCFTI PROCESS:

GREIGE

HEATSET IN THE GR.

SCOUR & HEATSET

APPLY & FINISH

CUT LENGTH RANGE

500

MIN PC. LENGTH

200

SPLICES ALLOWED

Yes

PACKAGING

1' x 1' x 4' tube

Wrapped in clear plastic

FINISH CODE: 9026

DESCRIBE FINISH: _____

CFM RANGE: NA CUST. SPEC # TBD

DATED: _____

COPY OF CUST. SPEC ATTACHED

(TEST REQ. Y/N)

(CERT REQ Y/N)

DEPT #: 10

II. TECHNICAL

TYPE LOOM: Dornier MULTIPLE PICKS - YES/ NO EQUIVALENT PICKS: 490

(WARP IN PLANT & NEW YARNS ONLY)

YARDS PER BEAM: NA

CONST. IN LOOM: REED WIDTH: 74.60" SLEY: 40.0 OFF LM PICKS: 490

WARP: 420/68/820 Nylon Dupont T743

FILLING: 315/96/820 Nylon Dupont T729 PICK AND PLACE

WARP YDS/LB: 10.600 FILLING YDS/LB: 10.600 = 490 14.40 = 315

EST. WARP CONTRACTION: 89.0

REMARKS: sample test

SIGNATURE: _____

Ramie DATE: 5-21-99

PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)

PREPARATION

WINDING

TWISTING (IN/OUT)

WARPING (IN/OUT)

(BLOCK/TRANS.)

BEAMING/SLASHING

WEAVING

DORNIER

SULZER

FINISHING

BATCH

SCOUR-JIG/CONT.

CAN DRY

CONTACT HT SET SHIP

CALENDER/TENTER

FINAL

SLIT

INSPECT

PACK

TESTING

INTERNAL

CUST. LOT

NONSTD.

PPAP

ANNUAL

QUAL.

III. ENGINEERING

LOOMS/WEAVER:

OTHER:

DATE FWDED:

IV. COST DEPARTMENT

YDS/LOOM

120 HRS.

COST:

VAR./YD:

TARGET CONTRIBUTION
LOOM/WK YD

FAB. WT.

OZ./SQ. YD.

EX/YD: B/E/YD:

MIN. YD:

TAR. YD:

YARN PRICE: WARP: FILL:

SPECIAL INSTRUCTIONS:

DISCLAIMERS/COMMENTS:

A) Without adhesion values below 630d are very low. Trial evaluations by making surface uneven with two different deniers should provide better surface adhesion.

B) If successful would rework in warp and fill.

SUBMITTED BY

DATE:

APPROVED BY MARKETING MGR.

DATE:

APPROVED BY DIR. TECH. SVCS

DATE:

REJ. APPR. TECH. SERV. MGR.

DATE:

APPROVED BY MFG. REF. COMM.

DATE:

FORWARD TO:

OR

CC: J. ANDERSON
J. UNDERWOODS. DUERK
D. HARVELL

CERTIFICATE OF CONFORMANCE

TEST CONDITIONS: 72°F / 65% R.H.

MANUFACTURER: Safety Components Fabric Tech. Inc.
 Duncan Plant
 Greenville, SC

CUSTOMER ID:

MATERIAL: W4951-01-9026	LOT: 20701	TEST DATE:	SPECIFICATION: TAD		
Piece No. Sample No.	8619T		Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
CRAB TENSILE WARP	430	0	0	Min:	Pounds
	424	0	0	Min:	Pounds
ELONGATION WARP	34	0	0	Min: Max:	Percent
	43	0	0	Min: Max:	Percent
TORSION TEAR WARP	67	0	0	Min:	Pounds
	41	0	0	Min:	Pounds
TRAPEZOID TEAR WARP	0	0	0	Min:	Pounds
	0	0	0	Min:	Pounds
SHRINKAGE WARP	1.25	0.00	0.00	Max:	Percent
	.000	0.00	0.00	Max:	Percent
FLAMMABILITY	0.0	0.0	0.0	Max:	IN/MIN
BOW	.56			Max:	Percent
BIAS	.50			Max:	Percent
WEIGHT	5.10	0.00	0.00	Min: Max:	OZ/ YD2
WIDTH	66.0	0.0	0.0	Min: Max:	INCHES
ENDS	44.5	0.0	0.0	Min: Max:	PPI
PICKS	48.3	0.0	0.0	Min: Max:	PPI
BODY THICKNESS	.012	0.000	0.000	Min: Max:	Inches
DYNAMIC AIR PERM ADAP				Min: Max:	mm/sec
				Min: Max:	T.B.D.
EXPONENT					T.B.D.

Material: W4951-01-9026

Lot: 20701

Page 2 of 2

Piece No. Sample No.			Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES	
MULLEN BURST TEST			Min:	PSI	ASTM-D-3786	
pH	7.0		Min: Max:	pH units	FTM 191	
EXTRACTABLES (%)	.5		Max:	Percent	JPS 701	
DYE STAIN	5		Min: 4	AATCC CROCK UNITS	JPS 701	
AIR PERMEABILITY	6.04	0.00	0.00	Min: Max:	CPI	ASTM-D-737
CANTILEVER STIFFNESS WARP	0.0	0.0	0.0	Min: Max:	MG/CM2	ASTM-D-4032
	0.0	0.0	0.0	Min: Max:	MG/CM2	ASTM-D-4032
CIRCULAR BEND WARP	0.000	0.000	0.000	Min: Max:	Pounds	ASTM 4032
	0.000	0.000	0.000	Min: Max:	Pounds	ASTM 4032

I certify that the above tests were performed under my supervision in accordance with specification test requirements and that the reported test results are true, valid, and applicable to the samples tested. Test results as shown are within the acceptance limits for the parameters of the above material specifications except as noted with an asterisk (*).

ROBERT M. HOLCOMBE LAB DIRECTOR
(864) 240-2624

P-1063 (5/96)

[WI-2021]

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The stamp of the U.S. Patent & Trademark Office hereon
acknowledges receipt of the following:

1. Amendment, 2 pages
2. Declaration under 37 CFR 1.131 with Exhibits A-C,
17 pages
3. Statement under 37 CFR 3.73(b)
4. Fee Transmittal for FY 2005
5. Cover letter w/ first class mail certificate

Application of Alonzo W. Beasley, Jr.

Title: Motor Vehicle Air Bag and Fabric for Use in Same

Serial No: 10/684,639 filed: 10-14-03

Our Ref: 16147/09002 CON

Date: January 31, 2005 MD/
fx



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